

Garant
Jobber drill extra long HSS N, uncoated, Ø DC h8: 15,5R2 mm

Order data

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|--------------|---------------|
| Order number | 116760 15,5R2 |
| GTIN | 4045197035387 |
| Item class | 11C |

Description
Version:

High concentricity. Core thickness and core taper are standard.

Special surface treatment.

Precision ground point. When drilling deep holes, evacuate chips from the hole frequently, and ensure adequate cooling.

Economy version with standard flutes.

With point geometry shape A.

Note:

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Through-coolant: no

Standard: DIN 1870 R2

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

Flute length L_c : 295 mm

Overall length L: 445 mm

Morse taper MT size: 2

Feed f in steel < 750 N/mm²: 0.16 mm/rev.

Technical description

| | |
|---|--------------|
| Nominal Ø D_c | 15.5 mm |
| Flute length L_c | 295 mm |
| Number of cutting edges Z | 2 |
| Feed f in steel < 750 N/mm ² | 0.16 mm/rev. |
| Tolerance nominal Ø | h8 |

| | |
|---------------------|---------------|
| Overall length L | 445 mm |
| Morse taper MT size | 2 |
| Standard | DIN 1870 R2 |
| Point angle | 118 degrees |
| Coating | uncoated |
| Tool material | HSS |
| Type | N |
| Helix angle | 16-30 degrees |
| Shank | Morse taper |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |