

Garant
Subland drill HSS 180°, vaporised, for screws: M10

Order data

Order number	117280 M10
GTIN	4045197036339
Item class	11C

Description
Version:

Drill and counterbore each with its own chip flutes and guide chamfers. This means the profile of the stepped drill is retained even after repeated regrinding.

Application:

For screw through holes to DIN-ISO 273 and screw head counterbores shape H, J, and K. Medium version to DIN 74 sheet 2.

Ø D₁ 1st step 180° h9: 11 mm

Ø D₂ 2nd step 180° h8: 18 mm

Step height L₁ 1st step 180°: 23 mm

Flute length L_c: 130 mm

Overall length L: 191 mm

Shank Ø D_s: 18 mm

Technical description

Flute length L _c	130 mm
Ø D ₁ 1st step 180° h9	11 mm
Feed f in steel < 750 N/mm ²	0.1 mm/rev.
for screws	M10
Step height L ₁ 1st step 180°	23 mm
Ø D ₂ 2nd step 180° h8	18 mm
Number of cutting edges Z	2
Shank Ø D _s	18 mm

Overall length L	191 mm
Coating	vaporised
Tool material	HSS
Standard	DIN 8376
Tolerance nominal \varnothing	h9
Point angle	118 degrees
Helix angle	20-30 degrees
Shank	Parallel shank to h8
Countersink angle	180 degrees
Through-coolant	no
Shank tolerance	h8
Colour ring	without
Type of product	Stepped drill