

Precision taper sheet and tube drill HSS, TiN, Cutter Ø DC: 26-40 mm



Order data

Order number	118030 26-40
GTIN	4045197036537
Item class	11C

Description

Version:

With sharp drill point, pre-drilling not necessary. Conically increasing cutting edges and radially relief ground circumference for a paring cut. With scale in the flutes. Three drive flats on the shank.

TiN coating: Higher cutting speeds and significantly longer tool life. Specially for soft materials with a tendency to smear.

Application:

Leaves no burr or chatter marks.

Sheet metal 0.1 - 2 mm, stainless steel 0.1 - 1 mm, non-ferrous metals: 0.1 - 5 mm, plastics up to 10 mm.

Shank: Three drive flats shank

Overall length: 83 mm Shank Ø: 12 mm

Technical description

Overall length	83 mm
Cutting edge Ø D _c	26 - 40 mm
Shank Ø	12 mm
Coating	TiN
Colour ring	without

Tool material	HSS
Type of product	Stepped drill
Standard	Manufacturer's standard
Shank	Three drive flats shank