

Carbide hole saw high, Ø DC: 25 mm



Order data

Order number	118400 25
GTIN	4045197036797
Item class	11C

Description

Version:

Extremely strong and with perfect concentricity due to **drill crown and shank of one piece** (hardened).

Narrow carbide cutting edges with **positive rake** and **large clearance angle** provide good cutting performance at low cutting pressure.

Exchangeable centre drill, shank with 3 clamping faces.

Cutting width 2 mm for all sizes. \varnothing tolerance: + 0.10 / - 0.05 mm.

Dimension L: $size \le 55 = 35 \text{ mm} / size 60 = 60 \text{ mm}$.

Application:

For use on stationary machines. Suitable for fibre-reinforced plastics (GRP and CRP).

For flat material up to 4 mm thickness, and pipes of up to 4 mm wall thickness.

 \emptyset tolerance: -0.05 / 0.1 mm

Shank Ø: 10 mm Length L: 35 mm

Technical description

Nominal Ø D _c	25 mm
Shank Ø	10 mm
Length L	35 mm
Version	high
Tool material	Carbide
Standard	Manufacturer's standard

Shank	Three drive flats shank
Ø tolerance	-0.05 / 0.1 mm
Colour ring	without
Type of product	Hole saw