

**Garant**
**Carbide hole saw flat, Ø DC: 18 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 118500 18     |
| GTIN         | 4045197037107 |
| Item class   | 11C           |

**Description**
**Version:**

Extremely strong and with perfect concentricity due to **drill crown and shank of one piece** (hardened).

**Narrow carbide cutting edges** with **positive rake** and **large clearance angle** provide good cutting performance at low cutting pressure.

Exchangeable centre drill, shank with 3 clamping faces.

Cutting width 2 mm for all sizes. Ø tolerance: + **0.10** / – **0.05** mm.

Dimension L: **all sizes = 8 mm.**

**Application:**

For use on stationary machines. Suitable for fibre-reinforced plastics (GRP and CRP).

Only for flat material up to 4 mm thickness.

Ø tolerance: –0.05 / 0.1 mm

Shank Ø: 6 mm

Length L: 8 mm

**Technical description**

|                          |       |
|--------------------------|-------|
| Nominal Ø D <sub>c</sub> | 18 mm |
| Shank Ø                  | 6 mm  |
| Length L                 | 8 mm  |
| Version                  | flat  |

|                 |                         |
|-----------------|-------------------------|
| Tool material   | Carbide                 |
| Standard        | Manufacturer's standard |
| Shank           | Three drive flats shank |
| Ø tolerance     | -0.05 / 0.1 mm          |
| Colour ring     | without                 |
| Type of product | Hole saw                |