

## Carbide core drill Depth of cut 30 mm, TiAIN, Ø DC: 22 mm



### **Order data**

Order number	118780 22
GTIN	4045197514684
Item class	11F

## **Description**

#### **Version:**

Suitable for all popular magnetic core drilling machines. Very good cutting properties due to optimised cutting edge geometry. Easy to regrind. With Weldon shank - Ø 19 mm.

**Carbide with special TiAIN coating** – long tool life and outstanding cutting performance. **Application:** 

On mobile magnetic drilling machines or stationary pillar drilling machines to produce large holes in steel construction. The core drill cuts only a thin material ring. The drilled core is ejected by a spring loaded ejector pin.

### **Supplied with:**

Without ejector pin.

#### Note:

- Larger sizes, intermediate sizes, and HSS core drills with 110 mm cutting depth available on request.
- For the lubrication of core drills, we recommend high performance cutting oil (see No. 084210).

Standard: Manufacturer's standard

# **Technical description**

Nominal Ø D <sub>c</sub>	22 mm
Coating	TiAlN
Tool material	Carbide
Standard	Manufacturer's standard
Colour ring	without

Type of product Hole saw