



HSS core drill Depth of cut 30 mm, TiAlN, Ø DC: 22 mm



Order data

Order number	118800 22
GTIN	4045197037763
Item class	12D

Description

Version:

Suitable for all popular magnetic core drilling machines. Very good cutting properties due to optimised cutting edge geometry. Easy to regrind. With Weldon shank - Ø **19 mm**.

HSS with special TiAlN coating for improved cutting characteristics (prevents edge build-up).

Application:

On mobile magnetic drilling machines or stationary pillar drilling machines to produce large holes in steel construction. The core drill cuts only a thin material ring. The drilled core is ejected by a spring loaded ejector pin.

Supplied with:

Without ejector pin.

Note:

- **Larger sizes, intermediate sizes, and HSS core drills with 110 mm cutting depth available on request.**
- **For the lubrication of core drills, we recommend high performance cutting oil (see No. 084210).**

Standard: Manufacturer's standard

Technical description

Nominal Ø D _c	22 mm
Coating	TiAlN
Tool material	HSS
Standard	Manufacturer's standard
Colour ring	without

Type of product

Hole saw