# HOLEX

### HSS core drill Depth of cut 30 mm, TiAIN, Ø DC: 32 mm



### Order data

Order number	118800 32
GTIN	4045197037855
Item class	12D

### Description

#### Version:

Suitable for all popular magnetic core drilling machines. Very good cutting properties due to optimised cutting edge geometry. Easy to regrind. With Weldon shank - Ø **19 mm.** 

**HSS with special TiAIN coating** for improved cutting characteristics (prevents edge build-up). **Application:** 

On mobile magnetic drilling machines or stationary pillar drilling machines to produce large holes in steel construction. The core drill cuts only a thin material ring. The drilled core is ejected by a spring loaded ejector pin.

#### Supplied with:

Without ejector pin.

Note:

- Larger sizes, intermediate sizes, and HSS core drills with 110 mm cutting depth available on request.
- For the lubrication of core drills, we recommend high performance cutting oil (see No. 084210).

Standard: Manufacturer's standard

## **Technical description**

Nominal Ø D <sub>c</sub>	32 mm
Coating	TiAIN
Tool material	HSS
Standard	Manufacturer's standard
Colour ring	without

Type of product

Hole saw