

## HSS core drill Depth of cut 30 mm, TiAlN, Ø DC: 40 mm



### **Order data**

Order number	118800 40
GTIN	4045197037916
Item class	12D

### **Description**

#### **Version:**

Suitable for all popular magnetic core drilling machines. Very good cutting properties due to optimised cutting edge geometry. Easy to regrind. With Weldon shank - Ø 19 mm.

**HSS with special TiAIN coating** for improved cutting characteristics (prevents edge build-up). **Application:** 

On mobile magnetic drilling machines or stationary pillar drilling machines to produce large holes in steel construction. The core drill cuts only a thin material ring. The drilled core is ejected by a spring loaded ejector pin.

### **Supplied with:**

Without ejector pin.

### Note:

- · Larger sizes, intermediate sizes, and HSS core drills with 110 mm cutting depth available on request.
- For the lubrication of core drills, we recommend high performance cutting oil (see No. 084210).

Standard: Manufacturer's standard

# **Technical description**

Nominal Ø D <sub>c</sub>	40 mm
Coating	TiAlN
Tool material	HSS
Standard	Manufacturer's standard
Colour ring	without

Type of product Hole saw