

Garant
Solid carbide centre drills A, uncoated, Ø DC k13: 6,3 mm

Order data

Order number	121000 6,3
GTIN	4045197038401
Item class	11E

Description
Version:

Ground from solid carbide bar. Spiral fluted.

Nominal Ø D_C: 6.3 mm

for workpiece Ø: 100 – 150 mm

Shank Ø D_s: 16 mm

Overall length L: 71 mm

Feed f in steel < 1100 N/mm²: 0.15 mm/rev.

Technical description

Number of cutting edges Z	2
Feed f in steel < 1100 N/mm ²	0.15 mm/rev.
Nominal Ø D _C	6.3 mm
Shank tolerance	h6
for workpiece Ø	100 – 150 mm
Shank Ø D _s	16 mm
Overall length L	71 mm
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 333
Type	A

Tolerance nominal \emptyset	k13
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h6
Through-coolant	no
Colour ring	without
Type of product	convex