Garant

Solid carbide centre drills A, TiAlN, ∅ DC k13: 0,8 mm

Order data

Order number	121001 0,8
GTIN	4045197594563
Item class	11E

Description

Version:
Ground from solid carbide bar. Spiral fluted.
For materials up to **62 HRC.** Single-ended!
Nominal ∅ D_C: 0.8 mm
for workpiece ∅: 4 – 6 mm
Shank ∅ D_s: 3.15 mm
Overall length L: 20 mm
Feed f in steel < 1100 N/mm^2: 0.01 mm/rev.

Technical description

Nominal ∅ D_C	0.8 mm
Feed f in steel < 1100 N/mm^2	0.01 mm/rev.
Shank tolerance	h6
for workpiece ∅	4 – 6 mm
Number of cutting edges Z	2
Shank ∅ D_s	3.15 mm
Overall length L	20 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 333

Type	A
Tolerance nominal ∅	k13
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h6
Through-coolant	no
Colour ring	without
Type of product	convex