

**Garant**
**Solid carbide centre drills A, TiAlN, Ø DC k13: 1,25 mm**

**Order data**

Order number	121001 1,25
GTIN	4045197594587
Item class	11E

**Description**
**Version:**

Ground from solid carbide bar. Spiral fluted.

For materials up to **62 HRC**.

Nominal Ø D<sub>c</sub>: 1.25 mm

for workpiece Ø: 8 – 10 mm

Shank Ø D<sub>s</sub>: 3.15 mm

Overall length L: 31.5 mm

Feed f in steel < 1100 N/mm<sup>2</sup>: 0.02 mm/rev.

**Technical description**

for workpiece Ø	8 – 10 mm
Feed f in steel < 1100 N/mm <sup>2</sup>	0.02 mm/rev.
Nominal Ø D <sub>c</sub>	1.25 mm
Number of cutting edges Z	2
Shank tolerance	h6
Shank Ø D <sub>s</sub>	3.15 mm
Overall length L	31.5 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 333
Type	A

Tolerance nominal $\varnothing$	k13
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h6
Through-coolant	no
Colour ring	without
Type of product	convex