

Garant
Solid carbide centre drills A, TiAlN, Ø DC k13: 1,6 mm

Order data

Order number	121001 1,6
GTIN	4045197594594
Item class	11E

Description
Version:

Ground from solid carbide bar. Spiral fluted.

For materials up to **62 HRC**.

Nominal Ø D_c: 1.6 mm

for workpiece Ø: 10 – 15 mm

Shank Ø D_s: 4 mm

Overall length L: 35.5 mm

Feed f in steel < 1100 N/mm²: 0.06 mm/rev.

Technical description

Shank tolerance	h6
for workpiece Ø	10 – 15 mm
Number of cutting edges Z	2
Nominal Ø D _c	1.6 mm
Feed f in steel < 1100 N/mm ²	0.06 mm/rev.
Shank Ø D _s	4 mm
Overall length L	35.5 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 333
Type	A

Tolerance nominal \emptyset	k13
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h6
Through-coolant	no
Colour ring	without
Type of product	convex