

Garant
Solid carbide centre drills A, TiAlN, Ø DC k13: 1 mm

Order data

Order number	121001 1
GTIN	4045197594570
Item class	11E

Description
Version:

Ground from solid carbide bar. Spiral fluted.

For materials up to **62 HRC**.

Nominal Ø D_c: 1 mm

for workpiece Ø: 6 – 8 mm

Shank Ø D_s: 3.15 mm

Overall length L: 31.5 mm

Feed f in steel < 1100 N/mm²: 0.02 mm/rev.

Technical description

Nominal Ø D _c	1 mm
Feed f in steel < 1100 N/mm ²	0.02 mm/rev.
Shank tolerance	h6
for workpiece Ø	6 – 8 mm
Number of cutting edges Z	2
Shank Ø D _s	3.15 mm
Overall length L	31.5 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 333
Type	A

Tolerance nominal \varnothing	k13
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h6
Through-coolant	no
Colour ring	without
Type of product	convex