

Garant
Solid carbide centre drills A, TiAlN, Ø DC k13: 6,3 mm

Order data

Order number	121001 6,3
GTIN	4045197596550
Item class	11E

Description
Version:

Ground from solid carbide bar. Spiral fluted.

For materials up to **62 HRC**.

Nominal Ø D_c: 6.3 mm

for workpiece Ø: 100 – 150 mm

Shank Ø D_s: 16 mm

Overall length L: 71 mm

Feed f in steel < 1100 N/mm²: 0.15 mm/rev.

Technical description

Nominal Ø D _c	6.3 mm
Number of cutting edges Z	2
Shank tolerance	h6
Feed f in steel < 1100 N/mm ²	0.15 mm/rev.
for workpiece Ø	100 – 150 mm
Shank Ø D _s	16 mm
Overall length L	71 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 333
Type	A

Tolerance nominal Ø	k13
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h6
Through-coolant	no
Colour ring	without
Type of product	convex