

**Garant**
**Solid carbide NC precision spotting drill 90°, uncoated, Ø DC h6: 8 mm**

**Order data**

Order number	121019 8
GTIN	4045197647672
Item class	11E

**Description**
**Version:**

**Self-centring** with **1-cutter geometry**, achieves **very high alignment accuracy**.

**Application:**

Point angle **90°** for spot drilling and countersinking in one operation when a drill of smaller Ø is used afterwards.

**Note:**

Use the speed for the actual hole Ø (not generally the speed for the drill outer Ø).

**Maintain a feed rate  $f = 0.015$  mm/rev!**

Through-coolant: no

Shank: DIN 6535 HA to h6

Flute length  $L_c$ : 10 mm

Overall length L: 60 mm

Shank Ø  $D_s$ : 8 mm

Feed  $f$  in steel < 1100 N/mm<sup>2</sup>: 0.015 mm/rev.

**Technical description**

Nominal Ø $D_c$	8 mm
Feed $f$ in steel < 1100 N/mm <sup>2</sup>	0.015 mm/rev.
Shank tolerance	h6
Flute length $L_c$	10 mm
Shank Ø $D_s$	8 mm
Overall length L	60 mm
Shank	DIN 6535 HA to h6

Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Tolerance nominal $\varnothing$	h6
Point angle	90 degrees
Number of cutting edges Z	1
Through-coolant	no
Colour ring	without
Type of product	Spotting drill