

Garant
Carbide tipped jobber drill, uncoated, Ø DC h8: 8,5 mm

Order data

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|--------------|---------------|
| Order number | 121150 8,5 |
| GTIN | 4045197471437 |
| Item class | 11E |

Description
Version:

With carbide cutting tip. Ground between centres.
Shank with driver tang for use in clamping collets.

Recommendation:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Through-coolant: no

Standard: DIN 8037

Tolerance nominal Ø: h8

Number of cutting edges Z: 2

Tolerance nominal Ø: h8

recommended maximum drilling depth L_2 : 37.3 mm

Overall length L: 90 mm

Feed f in steel < 1100 N/mm²: 0.1 mm/rev.

Technical description

| | |
|--|-------------|
| Flute length L_c | 50 mm |
| Nominal Ø D_c | 8.5 mm |
| Number of cutting edges Z | 2 |
| Feed f in steel < 1100 N/mm ² | 0.1 mm/rev. |
| Tolerance nominal Ø | h8 |
| Overall length L | 90 mm |

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|---|--------------|
| Standard | DIN 8037 |
| recommended maximum drilling depth L ₂ | 37.3 mm |
| Coating | uncoated |
| Tool material | Carbide K20 |
| Point angle | 118 degrees |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |