

**Garant**
**Solid carbide special drill DIN 6535 HA, uncoated, Ø DC ±0.003: 8,99 mm**

**Order data**

Order number	121201 8,99
GTIN	4045197715968
Item class	11E

**Description**
**Version:**

**Spiral flute** precision drill for plastics. **Self-centring** with **1-cutter geometry**, achieves **very high alignment accuracy**. **Polished** helical flutes for **optimum chip evacuation**.

**Maintains** the **tolerance band IT7** from entry Ø through to exit Ø, **due to special point geometry**.

**Recommendation:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No.121201 + 129100HB**.

Form **HE**: order with **No.121201 + 129100HE**.

Standard: DIN 6537

Tolerance nominal Ø: ±0.003

Number of cutting edges Z: 1

Semi-Standard: yes

Tolerance nominal Ø: ±0.003

recommended maximum drilling depth  $L_2$ : 47.6 mm

Overall length L: 103 mm

Shank Ø  $D_s$ : 10 mm

Feed f in PEEK: 0.25 mm/rev.

**Technical description**

Number of cutting edges Z	1
Shank tolerance	h6

Nominal $\varnothing D_c$	8.99 mm
Flute length $L_c$	61 mm
Tolerance nominal $\varnothing$	$\pm 0.003$
Shank $\varnothing D_s$	10 mm
Overall length L	103 mm
Feed f in PEEK	0.25 mm/rev.
Standard	DIN 6537
recommended maximum drilling depth $L_2$	47.6 mm
Semi-Standard	yes
Coating	uncoated
Tool material	Solid carbide
Drill depth up to	5xD
Point angle	120 degrees
Shank	DIN 6535 HA to h6
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

### Services

Shank grinding Type HB	129100 HB
Shank grinding Type HE	129100 HE