



Solid carbide jobber drill extra stub, TiN, Ø DC h7: 8,6 mm



Order data

| | |
|--------------|---------------|
| Order number | 122160 8,6 |
| GTIN | 4045197040862 |
| Item class | 12E |

Description

Version:

Similar to DIN 6539 (stub).

Nominal Ø and shank Ø equal.

TiN coating.

Recommendation:

Maximum drilling depth:

flute length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Non slip clamping in drill chuck No. 341050 with diamond coated jaws.

Through-coolant: no

Standard: DIN 6539

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 27.1 mm

Overall length L: 84 mm

Shank Ø D_s : 8.6 mm

Feed f in steel < 1100 N/mm²: 0.11 mm/rev.

Technical description

| | |
|---------------------------|--------|
| Shank tolerance | h7 |
| Number of cutting edges Z | 2 |
| Nominal Ø D_c | 8.6 mm |
| Flute length L_c | 40 mm |

| | |
|---|----------------------|
| Feed f in steel < 1100 N/mm ² | 0.11 mm/rev. |
| Tolerance nominal Ø | h7 |
| Shank Ø D _s | 8.6 mm |
| Overall length L | 84 mm |
| Standard | DIN 6539 |
| recommended maximum drilling depth L ₂ | 27.1 mm |
| Coating | TiN |
| Tool material | Solid carbide |
| Type | N |
| Point angle | 118 degrees |
| Helix angle | 30 degrees |
| Shank | Parallel shank to h7 |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |