

Garant
Solid carbide jobber drill, uncoated, Ø DC h7: 8,6 mm

Order data

Order number	122250 8,6
GTIN	4045197042019
Item class	11E

Description
Version:
Similar to DIN 338.

Nominal Ø and shank Ø equal.

Recommendation:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Non slip clamping in drill chuck No. 341050 with diamond coated jaws.

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 68.1 mm

Overall length L: 125 mm

Shank Ø D_s : 8.6 mm

Feed f in steel < 1100 N/mm²: 0.11 mm/rev.

Technical description

Number of cutting edges Z	2
Nominal Ø D_c	8.6 mm
Flute length L_c	81 mm
Feed f in steel < 1100 N/mm ²	0.11 mm/rev.
Shank tolerance	h7

Tolerance nominal \varnothing	h7
Shank $\varnothing D_s$	8.6 mm
Overall length L	125 mm
Standard	DIN 338
recommended maximum drilling depth L_2	68.1 mm
Coating	uncoated
Tool material	Solid carbide
Type	N
Point angle	118 degrees
Helix angle	30 degrees
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	Jobber drill