


Solid carbide jobber drill, TiN, Ø DC h7: 4,7 mm

Order data

Order number	122301 4,7
GTIN	4045197042521
Item class	12E

Description
Version:
Similar to DIN 338.

Nominal Ø and shank Ø equal.

TiN coating.

Recommendation:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Non slip clamping in drill chuck No. 341050 with diamond coated jaws.

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 40 mm

Overall length L: 80 mm

Shank Ø D_s : 4.7 mm

Feed f in steel $< 1100 \text{ N/mm}^2$: 0.08 mm/rev.

Technical description

Nominal Ø D_c	4.7 mm
Number of cutting edges Z	2
Shank tolerance	h7
Flute length L_c	47 mm
Feed f in steel $< 1100 \text{ N/mm}^2$	0.08 mm/rev.

Tolerance nominal \varnothing	h7
Shank $\varnothing D_s$	4.7 mm
Overall length L	80 mm
Standard	DIN 338
recommended maximum drilling depth L_2	40 mm
Coating	TiN
Tool material	Solid carbide
Type	N
Point angle	118 degrees
Helix angle	30 degrees
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	Jobber drill