



## Solid carbide jobber drill, TiN, Ø DC h7: 9 mm



### Order data

Order number	122301 9
GTIN	4045197042941
Item class	12E

### Description

#### Version:

#### Similar to DIN 338.

Nominal Ø and shank Ø equal.

TiN coating.

#### Recommendation:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

#### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Non slip clamping in drill chuck No. 341050 with diamond coated jaws.

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 67.5 mm

Overall length L: 125 mm

Shank Ø  $D_s$ : 9 mm

Feed f in steel  $< 1100 \text{ N/mm}^2$ : 0.14 mm/rev.

### Technical description

Flute length $L_c$	81 mm
Shank tolerance	h7
Number of cutting edges Z	2
Feed f in steel $< 1100 \text{ N/mm}^2$	0.14 mm/rev.
Nominal Ø $D_c$	9 mm

Tolerance nominal $\varnothing$	h7
Shank $\varnothing D_s$	9 mm
Overall length L	125 mm
Standard	DIN 338
recommended maximum drilling depth $L_2$	67.5 mm
Coating	TiN
Tool material	Solid carbide
Type	N
Point angle	118 degrees
Helix angle	30 degrees
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	Jobber drill