

Garant
Solid carbide HPC drill, plain shank DIN 6535 HA, DLC, Ø DC h7: 3,9 mm

Order data

Order number	122306 3,9
GTIN	4045197751171
Item class	11E

Description
Version:

DLC coating sp^2 of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of aluminium materials. **High alignment accuracy** and **roundness of the hole**, thanks to **6 guide chamfers**.

Size 1 - 1.5 with 4 guide chamfers.

Recommendation:
Maximum drilling depth:

flute length (see table) less $1.5 \times \text{nominal } \varnothing$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122307**.

Form **HE**: order with **No. 122306 + 129100HE**.

Standard: DIN 6537 K

Tolerance nominal \varnothing : h7

Number of cutting edges Z: 2

Tolerance nominal \varnothing : h7

recommended maximum drilling depth L_2 : 18.2 mm

Overall length L: 66 mm

Shank $\varnothing D_s$: 6 mm

Feed f in aluminium short-chipping: 0.35 mm/rev.

Technical description

Feed f in aluminium short-chipping	0.35 mm/rev.
Shank tolerance	h6

Number of cutting edges Z	2
Nominal $\varnothing D_c$	3.9 mm
Standard	DIN 6537 K
Overall length L	66 mm
Flute length L_c	24 mm
Tolerance nominal \varnothing	h7
Shank $\varnothing D_s$	6 mm
recommended maximum drilling depth L_2	18.2 mm
Coating	DLC
Tool material	solid carbide
Drill depth up to	4xD
Type	W
Point angle	135 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	yellow
Type of product	Jobber drill

Services

Shank grinding Type HE	129100 HE
------------------------	-----------