

## Garant

### Solid carbide HPC drill Weldon shank DIN 6535 HB, DLC, Ø DC h7: 11,5 mm



#### Order data

Order number	122307 11,5
GTIN	4045197757197
Item class	11E

#### Description

##### Version:

**DLC coating sp<sup>2</sup>** of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of aluminium materials. **High roundness** and **alignment accuracy of the deep hole**, thanks to **6 guide chamfers**.

##### Recommendation:

##### Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

##### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 37.8 mm

Overall length L: 102 mm

Shank Ø  $D_s$ : 12 mm

Feed f in aluminium short-chipping: 0.55 mm/rev.

#### Technical description

Feed f in aluminium short-chipping	0.55 mm/rev.
Shank Ø $D_s$	12 mm
Flute length $L_c$	55 mm
Shank tolerance	h6
Nominal Ø $D_c$	11.5 mm

Overall length L	102 mm
Standard	DIN 6537 K
Number of cutting edges Z	2
Tolerance nominal $\varnothing$	h7
recommended maximum drilling depth L <sub>2</sub>	37.8 mm
Coating	DLC
Tool material	solid carbide
Drill depth up to	4xD
Type	W
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	Yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	yellow
Type of product	Jobber drill