

Garant
Solid carbide HPC drill Weldon shank DIN 6535 HB, DLC, Ø DC h7: 13,8 mm


Order data

Order number	122307 13,8
GTIN	4045197757265
Item class	11E

Description

Version:

DLC coating sp^2 of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of aluminium materials. **High roundness** and **alignment accuracy of the deep hole**, thanks to **6 guide chamfers**.

Recommendation:

Maximum drilling depth:

clamping slot length (see table) less $1.5 \times \text{nominal } \varnothing$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Standard: DIN 6537 K

Tolerance nominal \varnothing : h7

Number of cutting edges Z: 2

Tolerance nominal \varnothing : h7

recommended maximum drilling depth L_2 : 39.3 mm

Overall length L: 107 mm

Shank $\varnothing D_s$: 14 mm

Feed f in aluminium short-chipping: 0.65 mm/rev.

Technical description

Shank tolerance	h6
Feed f in aluminium short-chipping	0.65 mm/rev.
Tolerance nominal \varnothing	h7
Standard	DIN 6537 K
Shank $\varnothing D_s$	14 mm

Flute length L_c	60 mm
Number of cutting edges Z	2
Nominal $\varnothing D_c$	13.8 mm
Overall length L	107 mm
recommended maximum drilling depth L_2	39.3 mm
Coating	DLC
Tool material	solid carbide
Drill depth up to	4xD
Type	W
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	Yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	yellow
Type of product	Jobber drill