

**Garant**
**Diabolo solid carbide HPC drill, plain shank DIN 6535 HA, TiAlN, Ø DC h7: 8 mm or inch**

**Order data**

Order number	122361 8
GTIN	4045197968463
Item class	11E

**Description**
**Version:**

Cutting chisel edge with **high centring accuracy** due to strong core and special point geometry. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

**Special multi-nano layer coating** for drilling in hardened steels.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122362 / 122372**.

Form **HE**: order with **No. 122361 / 122371 + 129100HE**.

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 29 mm

Overall length L: 79 mm

Shank Ø  $D_s$ : 8 mm

Feed f in steel < 60 HRC: 0.09 mm/rev.

**Technical description**

Overall length L	79 mm
Tolerance nominal Ø	h7
Number of cutting edges Z	2

Shank $\varnothing D_s$	8 mm
recommended maximum drilling depth $L_2$	29 mm
Flute length $L_c$	41 mm
Standard	DIN 6537 K
Feed $f$ in steel < 60 HRC	0.09 mm/rev.
Nominal $\varnothing D_c$	8 mm
Semi-Standard	yes
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4xD
Type	H
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	red
Type of product	Jobber drill

## Services

Shank grinding Type HE	129100 HE
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