

## Garant

### Diabolo solid carbide HPC drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 11,5 mm



#### Order data

Order number	122362 11,5
GTIN	4045197971241
Item class	11E

#### Description

##### Version:

Cutting chisel edge with **high centring accuracy** due to strong core and special point geometry. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

**Special multi-nano layer coating** for drilling in hardened steels.

##### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 37.8 mm

Overall length L: 102 mm

Shank Ø  $D_s$ : 12 mm

Feed f in steel < 60 HRC: 0.11 mm/rev.

#### Technical description

Feed f in steel < 60 HRC	0.11 mm/rev.
Nominal Ø $D_c$	11.5 mm
Tolerance nominal Ø	h7
Number of cutting edges Z	2
Overall length L	102 mm
Shank Ø $D_s$	12 mm

Flute length $L_c$	55 mm
recommended maximum drilling depth $L_2$	37.8 mm
Standard	DIN 6537 K
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4xD
Type	H
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	no
Machining strategy	HPC
Semi-Standard	yes
Colour ring	red
Type of product	Jobber drill