

**Garant**
**Diabolo solid carbide HPC drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7:  
11,8 mm**

**Order data**

Order number	122362 11,8
GTIN	4045197971258
Item class	11E

**Description**
**Version:**

Cutting chisel edge with **high centring accuracy** due to strong core and special point geometry. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

**Special multi-nano layer coating** for drilling in hardened steels.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 37.3 mm

Overall length L: 102 mm

Shank Ø  $D_s$ : 12 mm

Feed f in steel < 60 HRC: 0.11 mm/rev.

**Technical description**

Tolerance nominal Ø	h7
Shank Ø $D_s$	12 mm
Feed f in steel < 60 HRC	0.11 mm/rev.
Number of cutting edges Z	2
recommended maximum drilling depth $L_2$	37.3 mm
Nominal Ø $D_c$	11.8 mm

Standard	DIN 6537 K
Flute length L <sub>c</sub>	55 mm
Overall length L	102 mm
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4×D
Type	H
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	no
Machining strategy	HPC
Semi-Standard	yes
Colour ring	red
Type of product	Jobber drill