

Garant
Diabolo solid carbide HPC drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 13,8 mm

Order data

Order number	122362 13,8
GTIN	4045197971319
Item class	11E

Description
Version:

Cutting chisel edge with **high centring accuracy** due to strong core and special point geometry. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

Special multi-nano layer coating for drilling in hardened steels.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 39.3 mm

Overall length L: 107 mm

Shank Ø D_s : 14 mm

Feed f in steel < 60 HRC: 0.13 mm/rev.

Technical description

recommended maximum drilling depth L_2	39.3 mm
Flute length L_c	60 mm
Number of cutting edges Z	2
Tolerance nominal Ø	h7
Overall length L	107 mm
Feed f in steel < 60 HRC	0.13 mm/rev.

Nominal $\varnothing D_c$	13.8 mm
Shank $\varnothing D_s$	14 mm
Standard	DIN 6537 K
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4xD
Type	H
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	no
Machining strategy	HPC
Semi-Standard	yes
Colour ring	red
Type of product	Jobber drill