

**Garant**
**Diabolo solid carbide HPC drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7:  
13 mm**

**Order data**

Order number	122362 13
GTIN	4045197971296
Item class	11E

**Description**
**Version:**

Cutting chisel edge with **high centring accuracy** due to strong core and special point geometry. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

**Special multi-nano layer coating** for drilling in hardened steels.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 40.5 mm

Overall length L: 107 mm

Shank Ø  $D_s$ : 14 mm

Feed f in steel < 60 HRC: 0.13 mm/rev.

**Technical description**

Tolerance nominal Ø	h7
Standard	DIN 6537 K
Feed f in steel < 60 HRC	0.13 mm/rev.
Shank Ø $D_s$	14 mm
Flute length $L_c$	60 mm
Nominal Ø $D_c$	13 mm

Number of cutting edges Z	2
Overall length L	107 mm
recommended maximum drilling depth L <sub>2</sub>	40.5 mm
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4×D
Type	H
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	no
Machining strategy	HPC
Semi-Standard	yes
Colour ring	red
Type of product	Jobber drill