

Garant

Diabolo solid carbide HPC drill, plain shank DIN 6535 HA, TiAlN, Ø DC h7 (mm or inch): 8,5 mm or inch



Order data

Order number	122371 8,5
GTIN	4045197969200
Item class	11E

Description

Version:

Cutting chisel edge with **high centring accuracy** due to strong core and special point geometry. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

Special multi-nano layer coating for drilling in hardened steels.

Recommendation:

Maximum drilling depth:

flute length (see table) less $1.5 \times \text{nominal } \varnothing$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122362 / 122372**.

Form **HE**: order with **No. 122361 / 122371 + 129100HE**.

Standard: DIN 6537 K

Tolerance nominal \varnothing : h7

Number of cutting edges Z: 2

Tolerance nominal \varnothing : h7

recommended maximum drilling depth L_2 : 34.3 mm

Overall length L: 89 mm

Shank $\varnothing D_s$: 10 mm

Feed f in steel < 60 HRC: 0.12 mm/rev.

Technical description

Overall length L	89 mm
Feed f in steel < 60 HRC	0.12 mm/rev.

Tolerance nominal \varnothing	h7
recommended maximum drilling depth L_2	34.3 mm
Shank $\varnothing D_s$	10 mm
Flute length L_c	47 mm
Number of cutting edges Z	2
Standard	DIN 6537 K
Nominal $\varnothing D_c$	8.5 mm
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4xD
Type	H
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	red
Type of product	Jobber drill

Services

Shank grinding Type HE	129100 HE
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