

Garant

Diabolo solid carbide HPC drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 13 mm



Order data

Order number	122372 13
GTIN	4045197971722
Item class	11E

Description

Version:

Cutting chisel edge with **high centring accuracy** due to strong core and special point geometry. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

Special multi-nano layer coating for drilling in hardened steels.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 40.5 mm

Overall length L: 107 mm

Shank Ø D_s : 14 mm

Feed f in steel < 1100 N/mm²: 0.32 mm/rev.

Feed f in steel < 60 HRC: 0.16 mm/rev.

Technical description

Nominal Ø D_c	13 mm
Standard	DIN 6537 K
Shank Ø D_s	14 mm
recommended maximum drilling depth L_2	40.5 mm
Flute length L_c	60 mm

Number of cutting edges Z	2
Feed f in steel < 60 HRC	0.16 mm/rev.
Feed f in steel < 1100 N/mm ²	0.32 mm/rev.
Overall length L	107 mm
Tolerance nominal Ø	h7
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4xD
Type	H
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	red
Type of product	Jobber drill