

## Garant

**Solid carbide HPC drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 12,8 mm**



### Order data

Order number	122385 12,8
GTIN	4045197389169
Item class	11E

### Description

#### Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

#### Recommendation:

##### Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

#### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 40.8 mm

Overall length L: 107 mm

Shank Ø  $D_s$ : 14 mm

Feed f in stainless steel < 900 N/mm<sup>2</sup>: 0.18 mm/rev.

### Technical description

Feed f in stainless steel < 900 N/mm <sup>2</sup>	0.18 mm/rev.
Shank tolerance	h6
Nominal Ø $D_c$	12.8 mm
Number of cutting edges Z	2

Flute length $L_c$	60 mm
Tolerance nominal $\varnothing$	h7
Shank $\varnothing D_s$	14 mm
Overall length L	107 mm
Standard	DIN 6537 K
recommended maximum drilling depth $L_2$	40.8 mm
Semi-Standard	yes
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4×D
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Colour ring	blue
Type of product	Jobber drill