

**HOLEX**
**Solid carbide high performance drill plain shank DIN 6535 HA, TiAlN, Ø DC m7: 2,2 mm**

**Order data**

Order number	122404 2,2
GTIN	4045197595867
Item class	12E

**Description**
**Version:**

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

**Recommendation:**
**Maximum drilling depth:**

Flute length (see table) less 1.5×nominal Ø.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122406**.

Form **HE**: order with **No. 122408**.

Through-coolant: yes, with 25 bar

Standard: DIN 6537 K

Tolerance nominal Ø: m7

Number of cutting edges Z: 2

Tolerance nominal Ø: m7

recommended maximum drilling depth  $L_2$ : 9.7 mm

Overall length L: 55 mm

Shank Ø  $D_s$ : 4 mm

Feed f in stainless steel < 900 N/mm<sup>2</sup>: 0.05 mm/rev.

**Technical description**

Feed f in stainless steel < 900 N/mm <sup>2</sup>	0.05 mm/rev.
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Number of cutting edges Z	2
Nominal $\varnothing D_c$	2.2 mm
Shank tolerance	h6
Flute length $L_c$	13 mm
Tolerance nominal $\varnothing$	m7
Shank $\varnothing D_s$	4 mm
Overall length L	55 mm
Standard	DIN 6537 K
recommended maximum drilling depth $L_2$	9.7 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4×D
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Colour ring	blue
Type of product	Jobber drill