



## Solid carbide high performance drill plain shank DIN 6535 HA, TiAlN, Ø DC m7: 9 mm



### Order data

Order number	122404 9
GTIN	4045197420589
Item class	12E

### Description

#### Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

#### Recommendation:

##### Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

##### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122406**.

Form **HE**: order with **No. 122408**.

Through-coolant: yes, with 25 bar

Standard: DIN 6537 K

Tolerance nominal Ø: m7

Number of cutting edges Z: 2

Tolerance nominal Ø: m7

recommended maximum drilling depth  $L_2$ : 33.5 mm

Overall length L: 89 mm

Shank Ø  $D_s$ : 10 mm

Feed f in stainless steel < 900 N/mm<sup>2</sup>: 0.12 mm/rev.

### Technical description

Nominal Ø $D_c$	9 mm
Number of cutting edges Z	2

Flute length $L_c$	47 mm
Shank tolerance	h6
Feed $f$ in stainless steel < 900 N/mm <sup>2</sup>	0.12 mm/rev.
Tolerance nominal $\varnothing$	m7
Shank $\varnothing D_s$	10 mm
Overall length $L$	89 mm
Standard	DIN 6537 K
recommended maximum drilling depth $L_2$	33.5 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4xD
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Colour ring	blue
Type of product	Jobber drill