



Solid carbide high performance drill, Whistle-Notch shank DIN 6535 HE, TiAlN, Ø DC m7: 6,1 mm



Order data

| | |
|--------------|---------------|
| Order number | 122408 6,1 |
| GTIN | 4045197427687 |
| Item class | 12E |

Description

Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

Recommendation:

Maximum drilling depth:

clamping slot length (see table) less $1.5 \times \text{nominal } \varnothing$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Through-coolant: yes, with 25 bar

Standard: DIN 6537 K

Tolerance nominal \varnothing : m7

Number of cutting edges Z: 2

Tolerance nominal \varnothing : m7

recommended maximum drilling depth L_2 : 24.9 mm

Overall length L: 79 mm

Shank $\varnothing D_s$: 8 mm

Feed f in stainless steel $< 900 \text{ N/mm}^2$: 0.1 mm/rev.

Technical description

| | |
|--|-------------|
| Shank tolerance | h6 |
| Nominal $\varnothing D_c$ | 6.1 mm |
| Feed f in stainless steel $< 900 \text{ N/mm}^2$ | 0.1 mm/rev. |
| Number of cutting edges Z | 2 |

| | |
|--|-------------------|
| Flute length L_c | 34 mm |
| Tolerance nominal \varnothing | m7 |
| Shank $\varnothing D_s$ | 8 mm |
| Overall length L | 79 mm |
| Standard | DIN 6537 K |
| recommended maximum drilling depth L_2 | 24.9 mm |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Drill depth up to | 4xD |
| Point angle | 140 degrees |
| Shank | DIN 6535 HE to h6 |
| Through-coolant | yes, with 25 bar |
| Colour ring | blue |
| Type of product | Jobber drill |