

**HOLEX**
**HOLEX Pro Steel solid carbide drill, Whistle-Notch shank DIN 6535 HE, TiAlN, Ø DC h7 (mm or inch): 3,2 mm or inch**

**Order data**

Order number	122508 3,2
GTIN	4045197835437
Item class	12F

**Description**
**Version:**

**Straight major cutting edges** and a **special flute profile** ensure good chip evacuation. The robust cutter geometry ensures high-performance drilling with good process reliability.

A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely wear-resistant coating.

**Recommendation:**
**Maximum drilling depth:**

clamping slot length (see table) less 1.5×nominal Ø.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Machining strategy: HPC

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 15.2 mm

Overall length L: 62 mm

Shank Ø  $D_s$ : 6 mm

Feed f in steel < 900 N/mm<sup>2</sup>: 0.11 mm/rev.

**Technical description**

Overall length L	62 mm
Number of cutting edges Z	2
Nominal Ø $D_c$	3.2 mm

Tolerance nominal $\varnothing$	h7
Flute length $L_c$	20 mm
recommended maximum drilling depth $L_2$	15.2 mm
Feed $f$ in steel < 900 N/mm <sup>2</sup>	0.11 mm/rev.
Standard	DIN 6537 K
Shank $\varnothing D_s$	6 mm
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4×D
Point angle	140 degrees
Shank	DIN 6535 HE to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Colour ring	green
Type of product	Jobber drill