

Garant

Solid carbide NC high performance drill FS, plain shank DIN 6535 HA, TiAlN, Ø DC h7: 15,8 mm



Order data

Order number	122540 15,8
GTIN	4045197052599
Item class	11E

Description

Version:

Particularly strong due to strengthened core and **special profile**. Special point geometry. **High concentricity** and **long tool life**. **High bore quality**.

Recommendation:

Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122545**.

Form **HE**: order with **No. 122540 + 129100HE**.

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 59.3 mm

Overall length L: 133 mm

Shank Ø D_s : 16 mm

Feed f in steel < 750 N/mm²: 0.35 mm/rev.

Technical description

Number of cutting edges Z	2
Shank tolerance	h6
Nominal Ø D_c	15.8 mm

Flute length L_c	83 mm
Feed f in steel $< 750 \text{ N/mm}^2$	0.35 mm/rev.
Tolerance nominal \varnothing	h7
Shank $\varnothing D_s$	16 mm
Overall length L	133 mm
Standard	DIN 6537
recommended maximum drilling depth L_2	59.3 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6xD
Type	FS
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	no
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill

Services

Shank grinding Type HE	129100 HE
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