

Garant

Solid carbide NC high performance drill FS, plain shank DIN 6535 HB, TiAlN, Ø DC h7: 4,9 mm



Order data

Order number	122545 4,9
GTIN	4045197392862
Item class	11E

Description

Version:

Particularly strong due to strengthened core and **special profile**. Special point geometry. **High concentricity** and **long tool life**. **Precision drilling qualities**.

Recommendation:

Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 36.7 mm

Overall length L: 82 mm

Shank Ø D_s : 6 mm

Feed f in steel < 750 N/mm²: 0.14 mm/rev.

Technical description

Feed f in steel < 750 N/mm ²	0.14 mm/rev.
Shank tolerance	h6
Number of cutting edges Z	2
Flute length L_c	44 mm

Nominal $\varnothing D_c$	4.9 mm
Tolerance nominal \varnothing	h7
Shank $\varnothing D_s$	6 mm
Overall length L	82 mm
Standard	DIN 6537
recommended maximum drilling depth L_2	36.7 mm
Semi-Standard	yes
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6×D
Type	FS
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	no
Colour ring	green
Type of product	Jobber drill