

## Garant

**Solid carbide NC high performance drill FS, plain shank DIN 6535 HB, TiAlN, Ø DC h7: 8,5 mm**



### Order data

Order number	122545 8,5
GTIN	4045197393388
Item class	11E

### Description

#### Version:

**Particularly strong** due to strengthened core and **special profile**. Special point geometry. **High concentricity** and **long tool life**. **Precision drilling qualities**.

#### Recommendation:

#### Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

#### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 48.3 mm

Overall length L: 103 mm

Shank Ø  $D_s$ : 10 mm

Feed f in steel < 750 N/mm<sup>2</sup>: 0.2 mm/rev.

### Technical description

Nominal Ø $D_c$	8.5 mm
Flute length $L_c$	61 mm
Number of cutting edges Z	2
Shank tolerance	h6
Feed f in steel < 750 N/mm <sup>2</sup>	0.2 mm/rev.

Tolerance nominal $\varnothing$	h7
Shank $\varnothing D_s$	10 mm
Overall length L	103 mm
Standard	DIN 6537
recommended maximum drilling depth $L_2$	48.3 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6xD
Type	FS
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	no
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill