

**Garant**
**Solid carbide HPC drill, plain shank DIN 6535 HA, DLC, Ø DC h7: 8,5 mm**

**Order data**

Order number	122602 8,5
GTIN	4045197752932
Item class	11E

**Description**
**Version:**

**DLC coating sp<sup>2</sup>** of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of **aluminium materials**. **High alignment accuracy** and **roundness of the hole**, thanks to **6 guide chamfers**.

Size 1 - 1.5 with 4 guide chamfers.

**Recommendation:**
**Maximum drilling depth:**

flute length (see table) less 1.5×nominal Ø.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122603**.

Form **HE**: order with **No. 122602 + 129100HE**.

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 48.3 mm

Overall length L: 103 mm

Shank Ø  $D_s$ : 10 mm

Feed f in aluminium short-chipping: 0.55 mm/rev.

**Technical description**

Standard	DIN 6537
Nominal Ø $D_c$	8.5 mm

Flute length $L_c$	61 mm
Feed $f$ in aluminium short-chipping	0.55 mm/rev.
Shank tolerance	h6
Tolerance nominal $\varnothing$	h7
Overall length $L$	103 mm
Number of cutting edges $Z$	2
Shank $\varnothing D_s$	10 mm
recommended maximum drilling depth $L_2$	48.3 mm
Coating	DLC
Tool material	solid carbide
Drill depth up to	6xD
Type	W
Point angle	135 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	yellow
Type of product	Jobber drill

## Services

Shank grinding Type HE	129100 HE
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