

## Garant

### Solid carbide HPC drill Weldon shank DIN 6535 HB, DLC, Ø DC h7: 11 mm



#### Order data

Order number	122603 11
GTIN	4045197758255
Item class	11E

#### Description

##### Version:

**DLC coating  $sp^2$**  of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of **aluminium materials**. **High roundness** and **alignment accuracy of the deep hole**, thanks to **6 guide chamfers**.

##### Recommendation:

##### Maximum drilling depth:

clamping slot length (see table) less  $1.5 \times$  nominal  $\varnothing$ .

##### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$

Standard: DIN 6537

Tolerance nominal  $\varnothing$ : h7

Number of cutting edges Z: 2

Tolerance nominal  $\varnothing$ : h7

recommended maximum drilling depth  $L_2$ : 54.5 mm

Overall length L: 118 mm

Shank  $\varnothing D_s$ : 12 mm

Feed f in aluminium short-chipping: 0.55 mm/rev.

#### Technical description

Number of cutting edges Z	2
Tolerance nominal $\varnothing$	h7
Nominal $\varnothing D_c$	11 mm
Shank $\varnothing D_s$	12 mm
Shank tolerance	h6

Overall length L	118 mm
Feed f in aluminium short-chipping	0.55 mm/rev.
Standard	DIN 6537
Flute length L <sub>c</sub>	71 mm
recommended maximum drilling depth L <sub>2</sub>	54.5 mm
Coating	DLC
Tool material	solid carbide
Drill depth up to	6×D
Type	W
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	Yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	yellow
Type of product	Jobber drill