

Garant
Solid carbide HPC drill Weldon shank DIN 6535 HB, DLC, Ø DC h7: 8,9 mm

Order data

Order number	122603 8,9
GTIN	4045197758095
Item class	11E

Description
Version:

DLC coating sp^2 of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of **aluminium materials**. **High roundness** and **alignment accuracy of the deep hole**, thanks to **6 guide chamfers**.

Recommendation:
Maximum drilling depth:

clamping slot length (see table) less $1.5 \times$ nominal \varnothing .

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$

Standard: DIN 6537

Tolerance nominal \varnothing : h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal \varnothing : h7

recommended maximum drilling depth L_2 : 47.7 mm

Overall length L: 103 mm

Shank $\varnothing D_s$: 10 mm

Feed f in aluminium short-chipping: 0.55 mm/rev.

Technical description

Nominal $\varnothing D_c$	8.9 mm
Overall length L	103 mm
Shank $\varnothing D_s$	10 mm
Tolerance nominal \varnothing	h7

Shank tolerance	h6
Number of cutting edges Z	2
Flute length L _c	61 mm
Feed f in aluminium short-chipping	0.55 mm/rev.
Standard	DIN 6537
recommended maximum drilling depth L ₂	47.7 mm
Semi-Standard	yes
Coating	DLC
Tool material	solid carbide
Drill depth up to	6×D
Type	W
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	Yes, with 25 bar
Machining strategy	HPC
Colour ring	yellow
Type of product	Jobber drill