



## Solid carbide high performance drill Whistle-Notch shank DIN 6535 HE, TiN, Ø DC h7: 19 mm



### Order data

Order number	122640 19
GTIN	4045197396655
Item class	12E

### Description

#### Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

**Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

#### Recommendation:

##### Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

##### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

#### **NEW GENERATION AVAILABLE!**

**Recommended successor product is No. 122778.**

Through-coolant: yes, with 25 bar

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 72.5 mm

Overall length L: 153 mm

Shank Ø  $D_s$ : 20 mm

Feed f in steel < 900 N/mm<sup>2</sup>: 0.3 mm/rev.

### Technical description

Number of cutting edges Z	2
Shank tolerance	h6

Flute length $L_c$	101 mm
Nominal $\varnothing D_c$	19 mm
Feed $f$ in steel $< 900 \text{ N/mm}^2$	0.3 mm/rev.
Tolerance nominal $\varnothing$	h7
Shank $\varnothing D_s$	20 mm
Overall length $L$	153 mm
Standard	DIN 6537
recommended maximum drilling depth $L_2$	72.5 mm
Coating	TiN
Tool material	Solid carbide
Drill depth up to	6×D
Point angle	140 degrees
Shank	DIN 6535 HE to h6
Through-coolant	yes, with 25 bar
Colour ring	green
Type of product	Jobber drill