

HOLEX
**Solid carbide high performance drill Whistle-Notch shank DIN 6535 HE, TiAlN,
 Ø DC m7: 6,8 mm**

Order data

Order number	122668 6,8
GTIN	4045197428820
Item class	12E

Description
Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

Recommendation:
Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Through-coolant: yes, with 25 bar

Standard: DIN 6537

Tolerance nominal Ø: m7

Number of cutting edges Z: 2

Tolerance nominal Ø: m7

recommended maximum drilling depth L_2 : 42.8 mm

Overall length L: 91 mm

Shank Ø D_s : 8 mm

Feed f in stainless steel < 900 N/mm²: 0.1 mm/rev.

Technical description

Number of cutting edges Z	2
Nominal Ø D_c	6.8 mm
Flute length L_c	53 mm
Shank tolerance	h6

Feed f in stainless steel < 900 N/mm ²	0.1 mm/rev.
Tolerance nominal Ø	m7
Shank Ø D _s	8 mm
Overall length L	91 mm
Standard	DIN 6537
recommended maximum drilling depth L ₂	42.8 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6×D
Point angle	140 degrees
Shank	DIN 6535 HE to h6
Through-coolant	yes, with 25 bar
Colour ring	blue
Type of product	Jobber drill