

## Garant

**Solid carbide HPC drill type FS Weldon shank DIN 6535 HB, TiAlN, Ø DC h7:  
18,5 mm**



### Order data

Order number	122675 18,5
GTIN	4045197398529
Item class	11E

### Description

#### Version:

**Particularly strong** due to strengthened core and **special profile**. Special point geometry.  
**High concentricity** and **long tool life**.

**Precision drilling qualities.**

#### Recommendation:

#### Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

#### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 73.3 mm

Overall length L: 153 mm

Shank Ø  $D_s$ : 20 mm

Feed f in titanium > 850 N/mm<sup>2</sup>: 0.2 mm/rev.

### Technical description

Flute length $L_c$	101 mm
Shank tolerance	h6
Nominal Ø $D_c$	18.5 mm
Number of cutting edges Z	2

Feed f in titanium > 850 N/mm <sup>2</sup>	0.2 mm/rev.
Tolerance nominal Ø	h7
Shank Ø D <sub>s</sub>	20 mm
Overall length L	153 mm
Standard	DIN 6537
recommended maximum drilling depth L <sub>2</sub>	73.3 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6×D
Type	FS
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	pink
Type of product	Jobber drill