

Garant
Solid carbide HPC drill plain shank DIN 6535 HA, TiAlN, Ø DC h7: 13,8 mm

Order data

Order number	122760 13,8
GTIN	4045197058027
Item class	11E

Description
Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

Convex cutting edges with honed edges and special flute profile for **short chips**, even on long chipping materials.

Recommendation:
Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122765**.

Form **HE**: order with **No. 122760 + 129100HE**.

NEW GENERATION AVAILABLE!

Recommended successor products are No. 122715; 122725, 122641 and 122651.

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 56.3 mm

Overall length L: 124 mm

Shank Ø D_s : 14 mm

Feed f in steel < 1100 N/mm²: 0.32 mm/rev.

Technical description

Nominal Ø D_c	13.8 mm
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Number of cutting edges Z	2
Feed f in steel < 1100 N/mm ²	0.32 mm/rev.
Flute length L _c	77 mm
Shank tolerance	h6
Tolerance nominal Ø	h7
Shank Ø D _s	14 mm
Overall length L	124 mm
Standard	DIN 6537
recommended maximum drilling depth L ₂	56.3 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6×D
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill

Services

Shank grinding Type HE	129100 HE
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