

Garant
Solid carbide HPC drill Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 4,9 mm

Order data

Order number	122765 4,9
GTIN	4045197398734
Item class	11E

Description
Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

Convex cutting edges with honed edges and special flute profile for **short chips**, even on long chipping materials.

Recommendation:
Maximum drilling depth:

clamping slot length (see table) less $1.5 \times \text{nominal } \varnothing$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

NEW GENERATION AVAILABLE!

Recommended successor products are No. 122716 and 122726.

Machining strategy: HPC

Standard: DIN 6537

Tolerance nominal \varnothing : h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal \varnothing : h7

recommended maximum drilling depth L_2 : 36.7 mm

Overall length L: 82 mm

Shank $\varnothing D_s$: 6 mm

Feed f in steel $< 1100 \text{ N/mm}^2$: 0.15 mm/rev.

Technical description

Feed f in steel $< 1100 \text{ N/mm}^2$	0.15 mm/rev.
Flute length L_c	44 mm

Shank tolerance	h6
Nominal $\varnothing D_c$	4.9 mm
Number of cutting edges Z	2
Tolerance nominal \varnothing	h7
Shank $\varnothing D_s$	6 mm
Overall length L	82 mm
Standard	DIN 6537
recommended maximum drilling depth L_2	36.7 mm
Semi-Standard	yes
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6×D
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Colour ring	green
Type of product	Jobber drill