

Garant
Solid carbide HPC drill Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 4 mm


Order data

Order number	122765 4
GTIN	4045197398642
Item class	11E

Description

Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

Convex cutting edges with honed edges and special flute profile for **short chips**, even on long chipping materials.

Recommendation:

Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

NEW GENERATION AVAILABLE!

Recommended successor products are No. 122716 and 122726.

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 30 mm

Overall length L: 74 mm

Shank Ø D_s : 6 mm

Feed f in steel < 1100 N/mm²: 0.15 mm/rev.

Technical description

Feed f in steel < 1100 N/mm ²	0.15 mm/rev.
Nominal Ø D_c	4 mm
Number of cutting edges Z	2

Shank tolerance	h6
Flute length L_c	36 mm
Tolerance nominal \varnothing	h7
Shank $\varnothing D_s$	6 mm
Overall length L	74 mm
Standard	DIN 6537
recommended maximum drilling depth L_2	30 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6xD
Point angle	140 degrees
Cutting direction	right-hand
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill