

**Garant**
**Solid carbide HPC drill Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 8,2 mm**

**Order data**

Order number	122765 8,2
GTIN	4045197399038
Item class	11E

**Description**
**Version:**

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

**Convex cutting edges** with honed edges and special flute profile for **short chips**, even on long chipping materials.

**Recommendation:**
**Maximum drilling depth:**

clamping slot length (see table) less  $1.5 \times \text{nominal } \varnothing$ .

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

**NEW GENERATION AVAILABLE!**

**Recommended successor products are No. 122716 and 122726.**

Machining strategy: HPC

Standard: DIN 6537

Tolerance nominal  $\varnothing$ : h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal  $\varnothing$ : h7

recommended maximum drilling depth  $L_2$ : 48.7 mm

Overall length L: 103 mm

Shank  $\varnothing D_s$ : 10 mm

Feed f in steel <  $1100 \text{ N/mm}^2$ : 0.2 mm/rev.

**Technical description**

Shank tolerance	h6
Number of cutting edges Z	2

Nominal $\varnothing D_c$	8.2 mm
Feed f in steel < 1100 N/mm <sup>2</sup>	0.2 mm/rev.
Flute length $L_c$	61 mm
Tolerance nominal $\varnothing$	h7
Shank $\varnothing D_s$	10 mm
Overall length L	103 mm
Standard	DIN 6537
recommended maximum drilling depth $L_2$	48.7 mm
Semi-Standard	yes
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6xD
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Colour ring	green
Type of product	Jobber drill